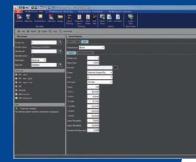
Attributive tests

 Packaging and environmental attribute tests for the additional inspection of product properties

Tests for statistical process control

- Data integration via flexible interfaces to HOST systems (MES/ERP systems)
- Statistical process control with freely definable attributes
- Measurement systems with freely definable areas, resolutions and units
- Formula editor for calculating attributes (e.g. component weighing)

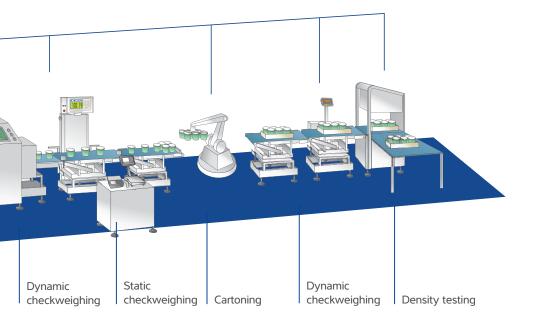
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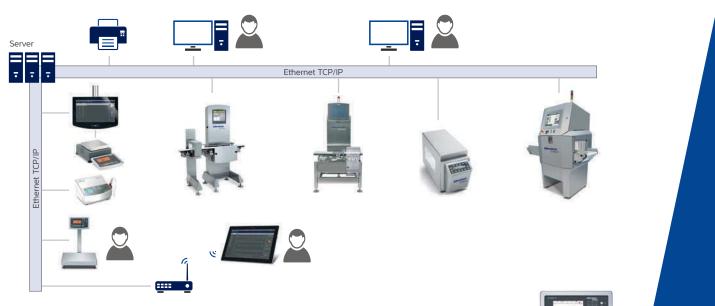
Straightforward creation of inspection orders

Meets the requirements of the pharmaceutical industry

- SPC@Enterprise was developed in line with pharmaceutical industry regulations (FDA, GAMP)
- Complete audit trail covering all software activities
- IQ/OQ services for software qualification available on request
- Validation handbook supports conduct of performance qualification



Measurement systems and interfaces for SPC@Enterprise



All measurement systems can be directly networked via TCP/IP for communication with SPC@Enterprise

Bench and floor scale Combics® 3

- Reliable, precise weighing and filling head-related logging of samples
- Easy recording of attributive tests
- Transmission of all data and statistics to SPC@Enterprise
- Calculation and update of sample tare values
- Density updated via manual entry
- Dynamic adjustment recommendation and statistical summary after every sample

SPC@Enterprise is supported by the bench and floor scale Combics[®] 3 with Ethernet interface and option H6

Bench scale Signum[®] with SPC@Enterprise PC data acquisition

In conjunction with PC data acquisition, data can logged in an intuitive, extremely user-friendly and virtually error-free manner.

- Reliable, high-precision weighing of samples
- Simple, intuitive operation
- PC-based logging of values for assessments subject to calibration regulations as part of pre-packaging checking
- Logging of data using bar code reader and product image display on the PC



Bench scale Signum[®]

Bench and floor scale Combics®

All high-resolution bench scales Signum[®] support SPC@Enterprise

Dynamic checkweighers

- Straightforward transmission of product data and test data to the device
- Easy logging and evaluation of sample data in SPC@Enterprise



Scan the QR code and see how filling quantity control is simplified using SPC@Enterprise and a dynamic checkweigher – includes documentation for government authorities.

www.minebea-intec.com/en/videos/SPCcheckweigher



All Minebea Intec checkweighers, metal detectors and X-ray inspection systems are supported by SPC@Enterprise.

Metal detectors and X-ray inspection systems

Metal detection and X-ray inspection systems are networked directly via TCP/IP for communication with SPC@Enterprise

- Interval logging of foreign body detections
- Documentation of equipment tests with test specimens



Dymond



Flex Collector – the innovative universal interface for additional machines and sensors

With SPC@Enterprise 3.0, measurement devices from almost all manufacturers can be seamlessly integrated. The following test modes are possible:

- Filling quantity control (e.g. checkweighers or filling machines)
- Attribute testing (e.g. foreign body detection or documentation of device tests)
- Statistical process control (e.g. moisture meters, residual oxygen measurements)

The FlexCollector supports data acquisition of a wide range of measurement values via TCP/IP.

Our product portfolio







Our services

Via our world-wide presence, we and our certified partners stand beside our customers across the globe throughout the entire life cycle of our products and solutions, from assisting them in selecting the right equipment and systems to performing upgrades and refurbishment, as well as conducting user training sessions.

Engineering Support – ensuring optimal solutions

- Advice on choosing the best products or solutions with regard to the desired performance, precision and costs
- Design-in support when integrating our products and solutions into existing designs
- Customer-specific products or solutions adapted to individual needs





For more detailed information, please visit our website or contact info@minebea-intec.com

Commissioning – ensuring that production starts on time

- Mechanical and/or electrical installation, commissioning and instructions on set-up and use
- Calibration or conformity assessment of equipment and systems according to statutory measuring technology requirements
- Equipment qualification (IQ/OQ)



Maintenance and repair – ensuring equipment availability and performance

- Calibration or preparation for verification of equipment and systems according to measuring technology standards and statutory requirements
- Preventative maintenance safeguarding continued availability and performance
- Repair services, including emergency service contracts for a guaranteed response time
- Professional spare parts service
- Remote services



Upgrades – prolonging equipment life time and boosting performance

- Hardware and software upgrades
- Equipment refurbishment

Training – enhancing staff capabilities

- User training covering daily operation and/or minor repair and maintenance work
- Seminars providing knowledge of regulations and technologies





We make daily life safer

